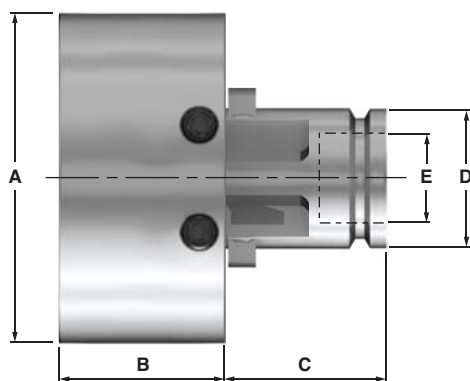


DRSA-Biltz

RSVP Tooling offers a special version of the DRSA with an integral Biltz style shank for use in #2 QC tool holders. This option provides the versatility of combining the external threading tool with tension and compression type holders where necessary in your operation similar to those available for tapping operations.

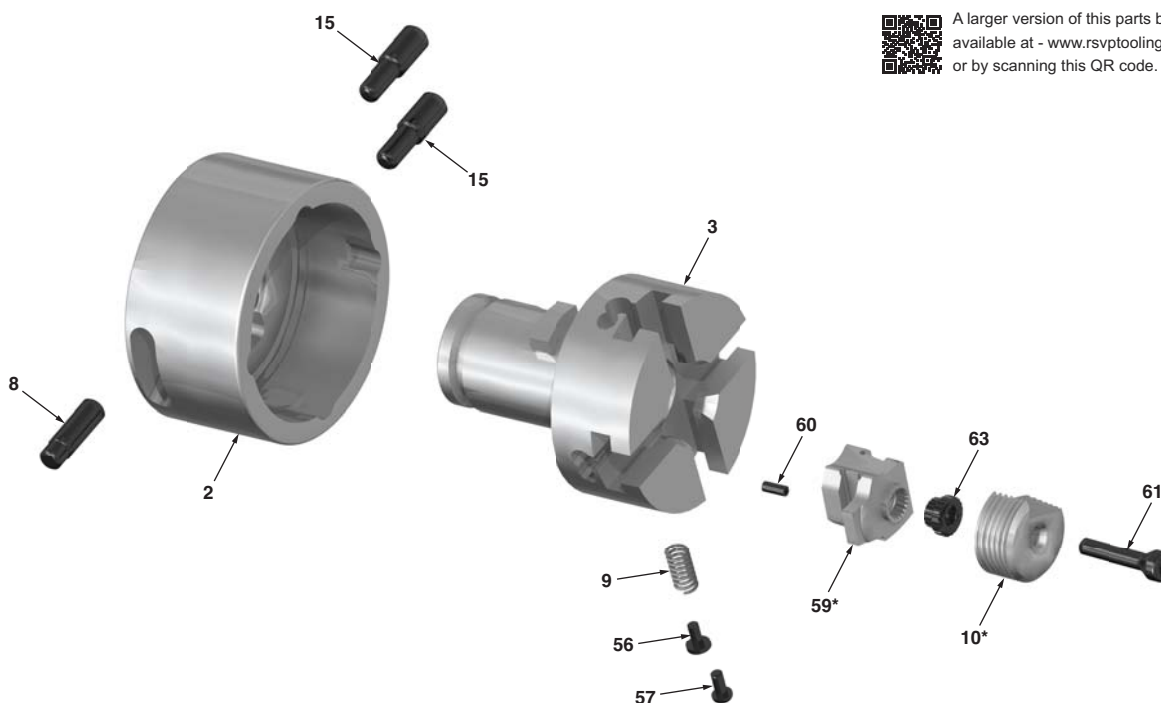


DRSA-Biltz Circular Chaser Head Dimensions

EDP	Size of Head	Straight Threads Inches	A	B	C
7084 SA-Biltz	9/16	.250-.562 IN.	2.8740	1.4560	1.4090
7085 SA-Biltz	13/16	.250-.562 IN.	3.6300	1.6300	2.0700
7086 SA-Biltz	1	.250-.812 IN.	4.0600	1.8600	2.0700
7087 SA-Biltz	1-1/16	.375-1.000 IN.	3.8750	1.6200	2.0700

EDP	Size of Head	D	E	F	G	Use QA#
7084 SA-Biltz	9/16	1.2195	0.5000	0.8125	0.6250	QA-2
7085 SA-Biltz	13/16	1.2195	0.5000	0.8125	0.6250	QA-2
7086 SA-Biltz	1	1.2195	0.6250	1.1250	1.0000	QA-2
7087 SA-Biltz	1-1/16	1.2195	0.6250	1.1250	1.0000	QA-2

Component Parts Breakdown



A larger version of this parts breakdown is available at - www.rsvptooling.com/prints.html or by scanning this QR code.

Part#	Description	Unit Req'd	9/16" EDP No.	13/16" EDP No.	1" EDP No.	1-1/16" EDP No.
DRSA-1A	Body Assy	1	2992B-SA	2911B-SA	2909B-SA	2916B-SA
DRSA-2	Diecup	1	2951B SA	2912B SA	2910B SA	2917B SA
DRSA-8	Cup Rtnr Screw	1	1726	1726	1727	1727
DR-9	Chaser Spring	4	3233	3239	3244	3239
DR-15	Adjusting Screw	2	1014	1725	1499	3030
DR-56	Spring plunger for DR-9	4	3080	3080	3046	3080
DR-57	Spring plunger screw	4	3045	3045	3045	3045
DR-60	Pin in block	4	3247	3247	3247	3247
DR-61	Chaser screw	**	**	**	**	**
DR-63	Serrated brushing	**	**	**	**	**

* See pages 21-22 for available standard block and chaser sizes.

** See Page 19