# Special tools



## Series 330

Knurling within a bore





### Knurling profiles on DIN 82 workpiece:

Plunge knurling



AA BR BL GV GE KV KE							
		BR	BL	GV	GE	KV	KE

#### Feed knurling

RAA	RBL	RBR

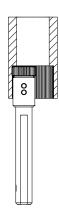
#### Selection of knurling wheels:



## Series 332

Knurling within a bore up to a shoulder





#### Knurling profiles on DIN 82 workpiece:

Plunge knurling

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RAA	RBI	RBR	RGE	DCV	RKF	RKV
IVAA	NDL	VDV	KUL	IVO A	NNL	1/1/ A

#### Selection of knurling wheels:

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AA	BR	BL	GV	GE	KV	KE

#### Feed knurling



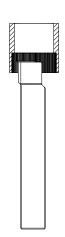
#### Selection of knurling wheels:

AA BR BL

## Series 342

Knurling within a bore up to a shoulder





#### Knurling profiles on DIN 82 workpiece:

Plunge knurling



#### Selection of knurling wheels:

AA BR BL 1 x BL30° / 1 x BL45 1 x BR30° 1 x BR4	
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#### Feed knurling



#### Selection of knurling wheels:

AA BR BL