

Cut knurling tool RF3

Maximum stability for exact precision –
ideal for thin-walled workpieces



Series 291



Tool holder
Designation

Product series • Shank size Ø 12 • Modular • State of development • Design for knurling wheels 10 x 3 x 6 (Ø x width x bore)

291-12 M 100306-B

Knurling profiles on DIN 82 workpiece:

Feed knurling



RGE30° RGE45°

Selection of knurling wheels:

3 x AA 1 x BL15° / 2 x BR15° oder
1 x BR15° / 2 x BL15°

Product features:

- Easy and precise fine adjustment
- Modular exchangeable knurl holder jaws for conversion to a form knurling tool 191/192 (knurling up to a shoulder)
- Coated carbide bearing bushes for improved antifrictional property

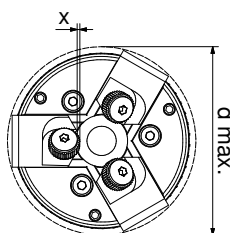
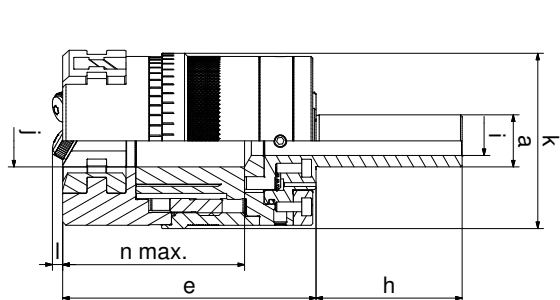
TOOL VERSIONS:

Order no.	Tool holder Designation	Working area Ø [mm]	Dimension [mm]										Knurling wheels (Ø x w x b) [mm]
			a Ø	d max. Ø	e	h	i Ø	j Ø	k Ø	l	n max.	x Ø	
31001946	291-12M100306-B	3.5-13.5	12	57	78	45	9	16	54	3	56	1	10 x 3 x 6

Other variants available on request

d = for max. workpiece Ø

n = max. workpiece length (with Ø1)



JAWS:

Order no. Form knurling	Order no. Cut knurling up to a shoulder
21BHR1096	21BHR1128

