

Cut knurling tools SETS



Set 200-20



SET consisting of:

- 1 x tool: 231
- 6 x knurling wheel:
25 x 6 x 8 mm
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.8/1.0/1.5 mm



- 1 x tool: 241
- 6 x knurling wheel:
25 x 6 x 8 mm
- 6 x profile: AA
- Pitches: 0.8/1.0/1.5 mm

TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002699	31002652	231-20M250608-B	10-300	see page 21	25 x 6 x 8
	31000666	241-20M250608-A1	10-250	see page 22	25 x 6 x 8

Knurling profiles on DIN 82 workpiece for tool 231:

Feed knurling



Selection of knurling wheels:

1 x BR30° (right-hand use)	1 x AA (left-hand use)	1 x AA (right-hand use)
1 x BL30° (left-hand use)		

Knurling profiles on DIN 82 workpiece for tool 241:

Feed knurling



Selection of knurling wheels:

2 x AA

Set 200-25



SET consisting of:

- 1 x tool: 231
- 6 x knurling wheel:
25 x 6 x 8 mm
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.8/1.0/1.5 mm



- 1 x tool: 241
- 6 x knurling wheel:
25 x 6 x 8 mm
- 6 x profile: AA
- Pitches: 0.8/1.0/1.5 mm

TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002700	31002445	231-25M250608-B	10-300	see page 21	25 x 6 x 8
	31001899	241-25M250608-A1	10-250	see page 22	25 x 6 x 8

Knurling profiles on DIN 82 workpiece for tool 231:

Feed knurling



Selection of knurling wheels:

1 x BR30° (right-hand use)	1 x AA (left-hand use)	1 x AA (right-hand use)
1 x BL30° (left-hand use)		

Knurling profiles on DIN 82 workpiece for tool 241:

Feed knurling



Selection of knurling wheels:

2 x AA
