

Series 142-S

Special Capto® holder



Knurling profiles on DIN 82 workpiece:

Plunge/feed knurling



Selection of knurling wheels:

2 x AA	1 x BL30°	1 x BL45°
	1 x BR30°	1 x BR45°

Product features:

- Knurling up to a shoulder
- Capto holder
- Knurling head with flexible centring
- Modularity – application independent
- Carbide pins

Working area:

- Ø 10–80 mm

Series 192-S

Special HSK 32 holder



Knurling profiles on DIN 82 workpiece:

Feed knurling



Selection of knurling wheels:

2 x AA	2 x (1 x) BL30°/1 x (2 x) BR30°	2 x (1 x) BL45°/1 x (2 x) BR45°
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Product features:

- Knurling up to a shoulder
- HSK holder
- No lateral contact pressure – reduced load
- Modular exchangeable knurl holder jaws
- Suitable for very small workpieces
- Exchangeable shank
- Easy and precise fine adjustment (synchronous)
- Carbide pins/bearing bolts

Working area:

- Ø 4–30 mm

Form knurling/ marking

Special facing slide head holder



Knurling profiles on DIN 82 workpiece:

Plunge/feed knurling



Selection of knurling wheels:

1 x AA	2 x BL	2 x BR	1 x BL30°	1 x BL45°
			1 x BR30°	1 x BR45°

Product features:

- Holder for facing slide head
- Special width for custom applications (knurling wheel/marking roll)
- Carbide pins

Working area:

- Dependent on facing slide head