

Series 130



Tool holder Designation

Product series
Shank size 16 x 16 mm
For right and left use

130-16 U 250806-A

State of development
Design for knurling wheels
25 x 8 x 6 (Ø x width x bore)

Knurling profiles on DIN 82 workpiece:

Plunge knurling



Selection of knurling wheels:



Feed knurling



Selection of knurling wheels:



Product features:

- Centre height must be adjusted
- Set screws in shank for clearance angle correction
- Carbide pins

TOOL VERSIONS:

Order no.	Tool holder Designation	Working area Ø [mm]	Dimension [mm]							Knurling wheels (Ø x b x b) [mm]
			a	b	c	d	e	f	x	
31000759	130-10U150404-A	3-50	10	10	99	–	–	–	1.5/4	10/15 x 4 x 4
31000760	130-10U150604-A	3-50	10	10	99	14	19	–	1.5/4	10/15 x 6 x 4
31000762	130-12U150404-A	3-50	12	12	99	–	–	–	1.5/4	10/15 x 4 x 4
31000763	130-12U250606-A	8-200	12	12	110.5	16	30.5	16	3/5.5	20/25 x 6 x 6
31000764	130-12U250806-A	8-200	12	12	110.5	16	30.5	16	3/5.5	20/25 x 8 x 6
31000765	130-14U150604-A	3-50	14	14	99	–	–	–	1.5/4	10/15 x 6 x 4
31000766	130-14U250606-A	8-200	14	14	110.5	–	–	–	3/5.5	20/25 x 6 x 6
31000767	130-16U250806-A	8-200	16	16	110.5	–	–	–	3/5.5	20/25 x 8 x 6
31000768	130-20U251006-A	8-200	20	20	110.5	–	–	–	3/5.5	20/25 x 10 x 6

Other variants available on request

