

Set 100-20



SET consisting of:

- 1 x tool: 131
- 3 x knurling wheel:
20 x 8 x 6 mm
- 3 x profile: AA
- Pitches: 0.8/1.0/1.5 mm



- 1 x tool: 141
- 12 x knurling wheel:
20 x 8 x 6 mm
- 6 x profile: AA
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.8/1.0/1.5 mm

Knurling profiles on DIN 82 workpiece for tool 131:

Plunge/feed knurling

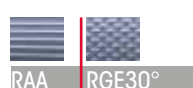


Selection of knurling wheels:



Knurling profiles on DIN 82 workpiece for tool 141:

Plunge/feed knurling



Selection of knurling wheels:



TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002695	31000714	131-20U250806-A-Z	8-200	see page 10	20/25 x 8 x 6
	31002704	141-20M200806-B	10-110	see page 12	20 x 8 x 6

Set 100-25



SET consisting of:

- 1 x tool: 131
- 3 x knurling wheel:
20 x 8 x 6 mm
- 3 x profile: AA
- Pitches: 0.8/1.0/1.5 mm



- 1 x tool: 141
- 12 x knurling wheel:
20 x 8 x 6 mm
- 6 x profile: AA
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.8/1.0/1.5 mm

Knurling profiles on DIN 82 workpiece for tool 131:

Plunge/feed knurling



Selection of knurling wheels:



Knurling profiles on DIN 82 workpiece for tool 141:

Plunge/feed knurling



Selection of knurling wheels:



TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002696	31000715	131-25U250806-A-Z	8-200	see page 10	20/25 x 8 x 6
	31002705	141-25M200806-B	10-110	see page 12	20 x 8 x 6