

Set 100-12



SET consisting of:

- 1 x tool: 131
- 3 x knurling wheel:
15 x 4 x 4 mm
- 3 x profile: AA
- Pitches: 0.5/0.6/0.8 mm



- 1 x tool: 141
- 12 x knurling wheel:
10 x 4 x 4 mm
- 6 x profile: AA
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.5/0.6/0.8 mm

Knurling profiles on DIN 82 workpiece for tool 131:

Plunge/feed knurling



Selection of knurling wheels:



Knurling profiles on DIN 82 workpiece for tool 141:

Plunge/feed knurling



Selection of knurling wheels:



TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002691	31002707	131-12R150404-VS-A	3-50	see page 10	10/15 x 4 x 4
	31002703	141-12M100404-VS-A	3-25	see page 12	10 x 4 x 4

Set 100-16



SET consisting of:

- 1 x tool: 131
- 3 x knurling wheel:
15 x 4 x 4 mm
- 3 x profile: AA
- Pitches: 0.6/0.8/1.0 mm



- 1 x tool: 141
- 12 x knurling wheel:
10 x 4 x 4 mm
- 6 x profile: AA
- 3 x profile: BL30°
- 3 x profile: BR30°
- Pitches: 0.6/0.8/1.0 mm

Knurling profiles on DIN 82 workpiece for tool 131:

Plunge/feed knurling



Selection of knurling wheels:



Knurling profiles on DIN 82 workpiece for tool 141:

Plunge/feed knurling



Selection of knurling wheels:



TOOL VERSIONS:

Order no. Set	Order no. Holder	Tool holder Designation	Working area Ø [mm]	Dimension [mm]	Knurling wheels (Ø x b x b) [mm]
31002694	31002708	131-16R150404-VS-A	3-50	see page 10	10/15 x 4 x 4
	31002658	141-16M150404-VS-A	6-60	see page 12	15 x 4 x 4