

# Cut knurling tools

The perfect  
basic equipment



## Set 900-20

931-20R 250608-A1



### SET consisting of:

- 1 x tool: 931-20R250608-A1
- 2 x knurling wheel:  
25 x 6 x 8 mm
- 2 x profile: BR30°
- Pitches: 0,8 / 1,0 mm

941-20/25M250608-A1



### SET consisting of:

- 1 x tool:  
941-20/25M250608-A1
- 4 x knurling wheel:  
25 x 6 x 8 mm
- 4 x profile: AA
- Pitches: 0,8 / 1,0 mm

### Knurling profile on DIN 82 workpiece:

#### Feed knurling



### Selection of knurling wheels:

|                            |                        |                         |
|----------------------------|------------------------|-------------------------|
| 1 x BR30° (right-hand use) | 1 x AA (left-hand use) | 1 x AA (right-hand use) |
| 1 x BL30° (left-hand use)  |                        |                         |

### Knurling profile on DIN 82 workpiece:

#### Feed knurling



### Selection of knurling wheels:

|        |                       |
|--------|-----------------------|
| 2 x AA | 1 x BL15° / 1 x BR15° |
|--------|-----------------------|

### TOOL VERSIONS:

| Order no.<br>Set | Order no. | Tool holder<br>Designation | Working area<br>Ø [mm] | Dimensions [mm] |    |     |    |    |    | Knurling wheels<br>(Ø x b x b)<br>[mm] |
|------------------|-----------|----------------------------|------------------------|-----------------|----|-----|----|----|----|----------------------------------------|
|                  |           |                            |                        | a               | b  | c   | d  | f  | x  |                                        |
| 31000701         | 31000871  | 931-20R250608-A1           | 10-300                 | 20              | 25 | 129 | 30 | 49 | 32 | 25 x 6 x 8                             |
|                  | 31000687  | 941-20/25M250608-A1        | 10-250                 | 20              | 20 | 134 | 68 | 54 | 58 | 25 x 6 x 8                             |

