

Collet Quick-Change Precision Drill Holder

Patented Single Angle (ER)

- Uses standard ER collets - ER16, ER25, ER32 & ER40.
- Quick-change design requires no tools for insertion and easy removal w/spanner.
- Expanding bore collet provides minimal runout. It is as true as the spindle!
- Coolant thru capable with sealed collets or sealed disc system.
- Positive stop screw for offline presetting.
- Shank is precision ground and hardened for added tool life.
- Special sizes available upon request.



Shank Size	Collet Size	Minimum Projection	Nut Diam.
3/4	ER16	2.00	1.26
7/8	ER16	2.00	1.26
7/8	ER25	2.44	1.65
1-1/16	ER16	2.00	1.26
1-1/16	ER25	2.44	1.65
1-1/16	ER32	3.02	1.97
1-3/8	ER25	2.44	1.65
1-3/8	ER32	3.02	1.97
1-3/8	ER40	3.55	2.48